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2/34/2 (Item 2 from file: 347) 02317650 CATALYST AND ITS USAGE

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## **ABSTRACT**

PURPOSE: To obtain the title catalyst for producing epoxides from olefins and hydrogen peroxide with high conversion efficiency and selectivity by using a specified quaternary ammonium ion and the salts of group V elements of the periodic table and tungsten with heteropolyacid ions or their peroxides.

CONSTITUTION: A quaternary ammonium compound shown by the formula R(sub 4)N(sup +).X(sup -) (in the formula, at least one of the Rs are a 8-18C alkyl group, other Rs are a 1-18C alkyl or benzyl group, and X(sup -) is an anionic counter ion) or a nitrogen ring-containing quaternary ammonium and the heteropolyacids such as phosphonotungstic acid are respectively dissolved in a solvent such as water, both solutions are then mixed, and the deposited salt is isolated to obtain a catalyst. The catalyst is further treated with hydrogen peroxide before the catalyst is tested for the reaction, and the catalytic activity can be enhanced. High conversion efficiency of olefins and high selectivity can be obtained with use of the catalyst while using easy-to-handle comparatively low-concentration hydrogen peroxide.

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2/34/3 (Item 3 from file: 345)

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Basic Patent (No, Kind, Date): JP 62234550 A2 871014

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PATENT FAMILY:

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CATALYST AND ITS USAGE (English)

Patent Assignee: SAN PETORO CHEM KK

Author (Inventor): ISHII YASUTAKA

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